

### **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of Claims in the subject Patent Application:

#### **Listing of Claims:**

Claim 1. (Currently Amended) A method for manufacturing or forming a laminated synthetic leather, said method comprising:

providing a carrying roller,

engaging a textile carrier onto said carrying roller,

providing and disposing a lamination roller close to said carrying roller,

adjusting an angular position of said carrying roller relative to said lamination roller,

providing an extruder machine to extrude a material into a film, downwardly feeding said film onto said lamination roller, to have said film carried on a segment of an outer peripheral portion of said lamination roller, and to have said film to be suitably cooled by said lamination roller, said segment having two ends, a first end disposed where the film begins to contact with the lamination roller at substantially 89 degrees with respect to the horizontal plane formed at the point where both the lamination roller and carrying roller meet, the second end disposed where the film begins to contact the carrying roller and leaving the

lamination roller at approximately 1 degree with respect to the horizontal plane formed at the point where both the lamination roller and carrying roller meet, whereby said film contacts said lamination roller over a sufficient segment of the lamination roller to provide a substantially constant thickness of said film,

providing a passage in said lamination roller,

feeding a cooling fluid through said passage of said lamination roller to cool said lamination roller and to cool said film when said film is carried on said segment of said outer peripheral portion of said lamination roller, and

compressing said film and said textile carrier together with said carrying roller and said lamination roller, to form said laminated synthetic leather, and to prevent said film from being completely penetrated into said textile carrier.

Claim 2. (Canceled)

Claim 3. (Original) The method as claimed in claim 1 further comprising changing said extruder machine relative to said lamination roller, to change a position of said film relative to said lamination roller.

Claims 4-5. (Canceled)

Claim 6. (Original) The method as claimed in claim 1 further comprising changing an angular position of said extruder machine relative to said lamination roller, to suitably supply said film to said lamination roller.

Claim 7. (Original) The method as claimed in claim 1 further comprising changing a rotational speed of said lamination roller, to change a supporting time of said film on said lamination roller.

Claim 8. (Original) The method as claimed in claim 1 further comprising introducing a foamable agent into said material for forming said film, and for increasing a softness of said film.

Claim 9. (Original) The method as claimed in claim 1 further comprising forming said film into a porous structure having a plurality of perforations formed therein.

Claim 10. (Currently Amended) The method as claimed in claim 1 further comprising limiting said ~~carrying~~ lamination roller to move within a rotational moving stroke of eighty nine degrees.

Claim 11. (Original) the method as claimed in claim 1, wherein said material is selected from thermoplastic polymers.

Claim 12. (Previously Presented) The method as claimed in claim 11, wherein said thermoplastic polymers are a mixture of thermoplastic urethane (TPU) + styrene butadiene rubber (SBR).

Claim 13. (Previously Presented) The method as claimed in claim 11, wherein said thermoplastic polymers are a mixture of thermoplastic urethane (TPU) + styrene ethylene butylenes styrene block copolymer (SEBS).

Claim 14. (Currently Amended) The method ~~ad~~ as claimed in claim 11, wherein said thermoplastic polymers are a mixture of thermoplastic urethane (TPU) + thermoplastic rubber (TPR).

Claim 15. (Previously Presented) The method as claimed in claim 11, wherein said thermoplastic polymers are a mixture of thermoplastic urethane (TPU) + ethylene propylene diene monomer rubber (EPDM).

Claim 16. (Canceled)